



**1947 – 1953 GM Truck Billet Phantom Billet Dash
Installation**

Congratulations on the purchase of your **1947-1953 GM Truck Phantom Billet Dash** and thank you for supporting LS Fabrication on our journey! We greatly appreciate your order and support!

The following instructions will help you fit your new Phantom Billet Dash Pieces to achieve a perfect fit and finish. Keep in mind there's slight difference from one truck to another, but we assure you that with some patience and using our pictures as reference you can have your new billet dash pieces nicely installed in minimal time.

*Install your Billet Speaker Grille and Glove Box Door first as per our "1947 – 1953 Billet Speaker Grille and Glove Box Installation" instructions. They can be found under the installation tab on any of the dash listings on our website www.lsfab.ca

<https://lsfab.ca/product/1947-1953-gm-truck-billet-glove-box-speaker-grille/>

Use the supplied installation templates or if you need to print off another set, they can be found on our website under the Installation tab in the Phantom Billet Dash product listing.

<https://lsfab.ca/product/1947-1953-gm-chevy-truck-phantom-billet-dash/>

Installing Supplied Hardware:

Both of the Phantom Gauge pieces will come with (2) 1" #8 set screws and (2) flange nuts. Use the supplied allen key to install the set screws into the back of the Phantom Dash Pieces. The Gauge piece will require a set screw in the top and middle while the piece around the light switch needs the set screws in the top and bottom.

Blue Loctite can be applied but is not detrimental if not used.

Installation Templates:

1. Measure the 4" and 6" scale lines to verify print size was correct.
2. Very carefully cut out the supplied installation Template 1 and Template 2.
3. Use Template 1 followed by Template 2

Template 1 – Used to place masking tape cross hair on left gauge to make sure Template 2 is aligned perfectly.

1. Align the gauge circle cut-outs to the gauge holes
2. Use small piece of tape to hold in place
3. Make horizontal and vertical "cross hairs" through the left gauge. (don't curve the tape when ripping pieces off, make them longer than needed and rip right at the bottom)
4. Verify your cross-hair lines looked to be centered properly, should be ~2.6 to center for both
5. You can leave this template on or take it off and just leave the tape.

Template 2 – Use to determine hole placement for Phantom Dash Pieces.

1. Attach small piece of tape to hold the paper and allow you to adjust
2. Align the vertical and horizontal lines perfectly to the tape cross hairs
3. Take your Phantom Dash pieces with the sets screws in and confirm placement looks to be correct.
4. Drill holes starting with a ¼” bit size. Work your way up and keep checking fitment. The larger the holes the more adjustability you will have but do go larger than 3/8”. (Steering column will need to be dropped slightly to allow the bottom center hole to be drilled on already completed trucks)
5. Once holes are complete, use a Q-tip to apply a little paint or copper coat if dash was already painted.
6. Install your Phantom Dash Pieces using the supplied #8 flange nuts. Verify final placement before tightening fully.

If at any time you have any questions or concerns, please don't hesitate to reach out to us at info@lsfab.ca or (587) 830-5747.

Please send photos of the completed and installed phantom dash!

Thank you again for your order and support! We hope everything went extremely well from ordering, to shipping time, to installation of your Phantom Billet Dash.

